

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55329

January 13, 2010 10:24:02 AM



Page 2

Item ID: D2534

Accept



Setup Start



Revision ID:

Stop



Item Name: Lock Plate

Start Date: 1/13/10 Start Qty: 20.00



Cust Item ID:

Required Date: 1/20/10 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location

Cut

0.00

Memo

0.00

10-1-27

Q12 SP

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/01/27 *AF*

UMF 10-1-27

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Picklist Print

January 13, 2010 10:24:06 AM

Page 1

Work Order ID: 55329



Parent Item: D2534

Parent Item Name: Lock Plate

Start Date: 1/13/10

Required Date: 1/20/10

Comments: IPP Rev:A New Issue 05-11-07 JLM
IPP Rev:B Now on Waterjet 06-06-20 JLM

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA		Purchased	No			110	sf	91.8025	0.8989			



304/316 0.125 Sheet



LB 10-1-18

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

112663

91.8025

91.8025

112663

(21)

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DART AEROSPACE LTD		Work Order:	55329
Description: Lock Plate		Part Number:	D2534
Inspection Dwg: D2534	Rev: D	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.447	+0.006/-0.001	.448	X			
R0.500	+/-0.010	.500	X			
R0.173	+/-0.010	.173	X			
R0.096	+/-0.010	.096	X			
R0.125	+/-0.010	.125	X			
R0.120	+/-0.010	.120	X			
R0.200	+/-0.010	.200	X			
0.125	+/-0.010	.121	X			

Measured by: RB	Audited by: S	Prototype Approval:	N/A
Date: 10-1-18	Date: 10/6/20	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	[Signature]

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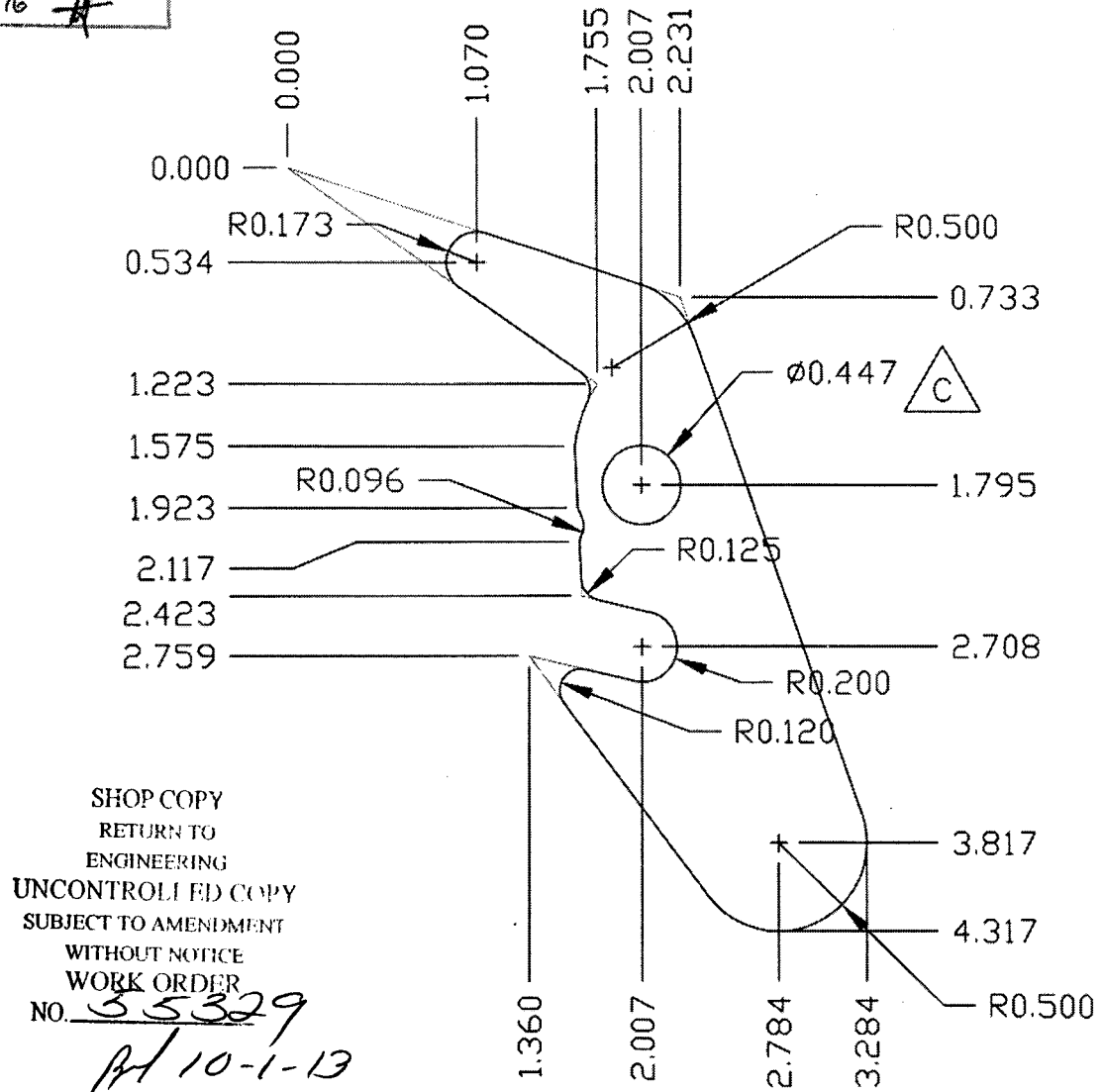
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DART

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	PH	DRAWING NO.	REV. 0
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	D2534	SHEET 1 OF 1
DATE	TITLE		SCALE
04.12.14	LOCK PLATE		1:1
C	96.07.26	HOLE WAS 0.328	
D	04.12.14	UPDATE NOTES	

RELEASED04.12.16 *[Signature]***D2534 LOCK PLATE**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 11 GAUGE (0.125 THICK)
(REF. DART SPEC. M304S11GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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